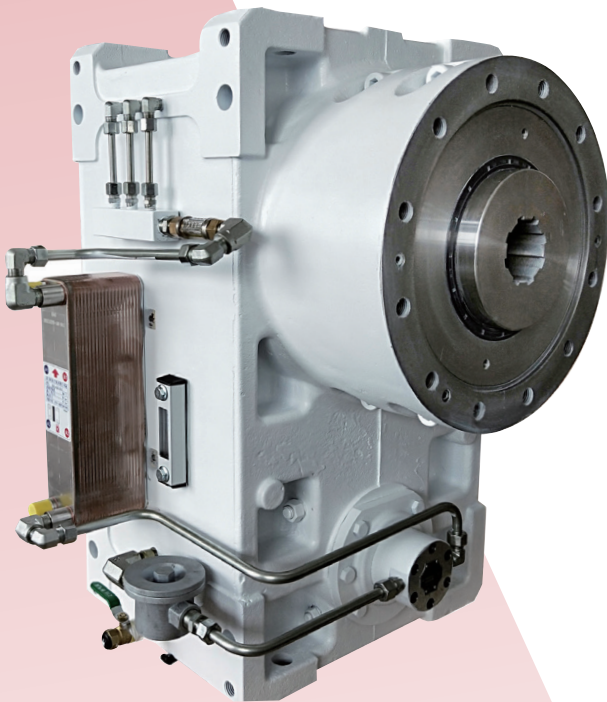


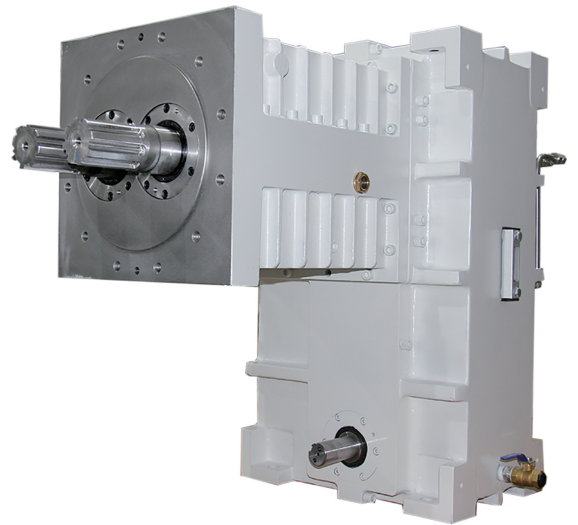
橡胶专用齿轮箱

Gearbox for extruder machine



专业减速机制造商

低背隙摆线减速机 (RV)
斜齿轮和伞齿轮减速机
摆线减速机和衍生品
行星减速机



南京传仕重工科技有限公司
传仕精密机械股份有限公司

www.transcyko.com
www.transcyko.com.cn

公司简介

传仕精密股份有限公司创立于 1982 年，是一家专注于减速机马达研发与制造的专业生产厂商。优良的质量及快速反应的售服，赢得诸多客户的好评。

传仕以客户为中心，质量为生命。不断地创新及不懈的奋斗，铸成公司极具生命力的文化，公司开发了摆线针轮，行星减速及硬齿面齿轮箱。广泛应用于钢铁行业，化工行业，橡塑行业，冷却水塔行业及机械行业等。近几年已成功研发并生产 RV 减速机，应用于机器人及工程车辆的领域。

传仕研发的不断创新、精密的加工中心、精良的测试仪器、优秀的销售团队为您提供性能优越、品质最佳的机械产品。

传仕根据市场需求，研发并制造出 TEX 系列单螺杆挤出机专用齿轮箱、TIN 系列注塑机、炼胶机专用齿轮箱，更好的服务于橡塑机械工业。

Company profile

Transmission Machinery Co., Ltd. was founded on 1982, which is a professional manufacturer focuses on the R&D and produce speed reducer and geared motor. With excellent quality and best services, Transcyko wined good reputation from all our customers.

Transcyko based on customer-focused, quality as the life, with continuous innovation and unremitting struggle, which cast into the most vitality company culture. Transcyko developed cycloidal speed reducer, planetary gearbox and hardened face gear box, which Widely used in the industry of iron and steel, chemical, rubber, cooling tower and machinery etc. And in recent years we have successfully developed and produced RV reducer which used in the field of robot and engineering vehicle.

With the innovative research and development, precision machining centers, refined testing equipment and excellent sales team, Transcyko will provide you with superior performance, best quality mechanical products.

According to market demand, TRANSCYKO develops and manufactures special units such as: single screw extruder gearbox TEX series, TIN series injection molding machine, Gearbox for Internal Mixer and open mill, which will be better serve the industry of rubber and plastic machinery.

单螺杆挤出机专用齿轮箱 TEX 系列

TEX Torque Multipliers For Single Screw Extruders

1. 确保更佳状态

传仕公司将齿轮箱的各项参数（模数、齿数、压力角、斜齿角、齿的宽度...等）设计革新，推出了可发挥更佳效率的产品 TEX 型齿轮箱。

由于在研发与制造过程中，采用最好的设备，这些新的平行轴齿轮箱可于低噪音标准下，承受更高的输入转速及传输更大的扭矩，效率更高。

2. 提供许多不同解决方案

TEX 系列齿轮箱，二段减速设计其适用减速比最大可达到 25，三段减速设计其适用的减速比范围更广，可从 6.3 到 100。

此外，若挤出机机台需为紧密精巧的 U 型设计时，因 TEX-P3 的输入轴及出力轴之间距较大，可以用来取代 TEX-P2 以解决马达与料管碰撞的问题。

外箱

齿轮箱的外箱材质为灰口铸铁 FC250 或球墨铸铁 FCD450 或钢制箱体。

齿轮

齿轮是斜齿设计，材质为 18CrNiMo7-6。它的齿轮加工是根据 DIN6 (或以上) 品质标准，以确保最低噪音和高效率。

1. ensure higher performances

Optimising the parameters typical for the gears (module, number of teeth, pressure angle, helical angle, tooth width,), TRANSCYKO has realized a product characterized by top performances. Due to particular devices adopted during studying and manufacturing, the new helical gearboxes are able to transmit high torque related to their size and to accept very high input speeds with low noise level and excellent efficiency.

2. offer many different solutions

The gearboxes of the TEX series featured by two gear-pairs and suitable for a maximum gear ratio of 25. These gearboxes, including 3 gear-sets, offer a wide range of gear ratios: from 6.3 to 100.

Moreover, with a larger centre distance between input and output shafts, they can be used instead of the TEX-P2 gearboxes in order to avoid any interference between the electric motor and the barrel. When very compact extruders with the characteristic U-form shall be realised.

Casing

The casing of the gearboxes is made of grey cast-iron FC250 or ductile cast iron FCD450 or welded steel.

Gears

The gears are made of case-steel type 18CrNiMo7-6 and have a helical toothing. The profile is ground to DIN6 quality so to ensure the lowest noise level and an efficient use.

Bearings

轴承

此系统的齿轮箱采用的是世界第一流品牌的轴承。

止推轴承

承受螺杆轴向负载止推轴为 294...E 型。

与挤出机螺杆之连接

可依据客户要求订制挤出机螺杆连接的部分，从标准单键，或是 180°双键槽或 UNI-ISO-DIN 标准之花键。任何与螺杆料管连接之问题，请与我们的技术部门联系。

使用系数

此目录上所显示的传输功率是依据使用系数 =1 为基本考量，为选择最适当之齿轮箱，我们建议选择使用系数在 ≥ 1.5 以上的齿轮箱型号。

The system provides large bearings of first class brands.

Thrust bearings

The bearings for the axial load of the extruder screw are of the 294...E series.

Extruder screw connection

On request, the extruder screw connection can be customized, by making other dimensions as the standard ones, either with 2 key-seats at 180° or splines according to UNI, ISO or DIN standards.

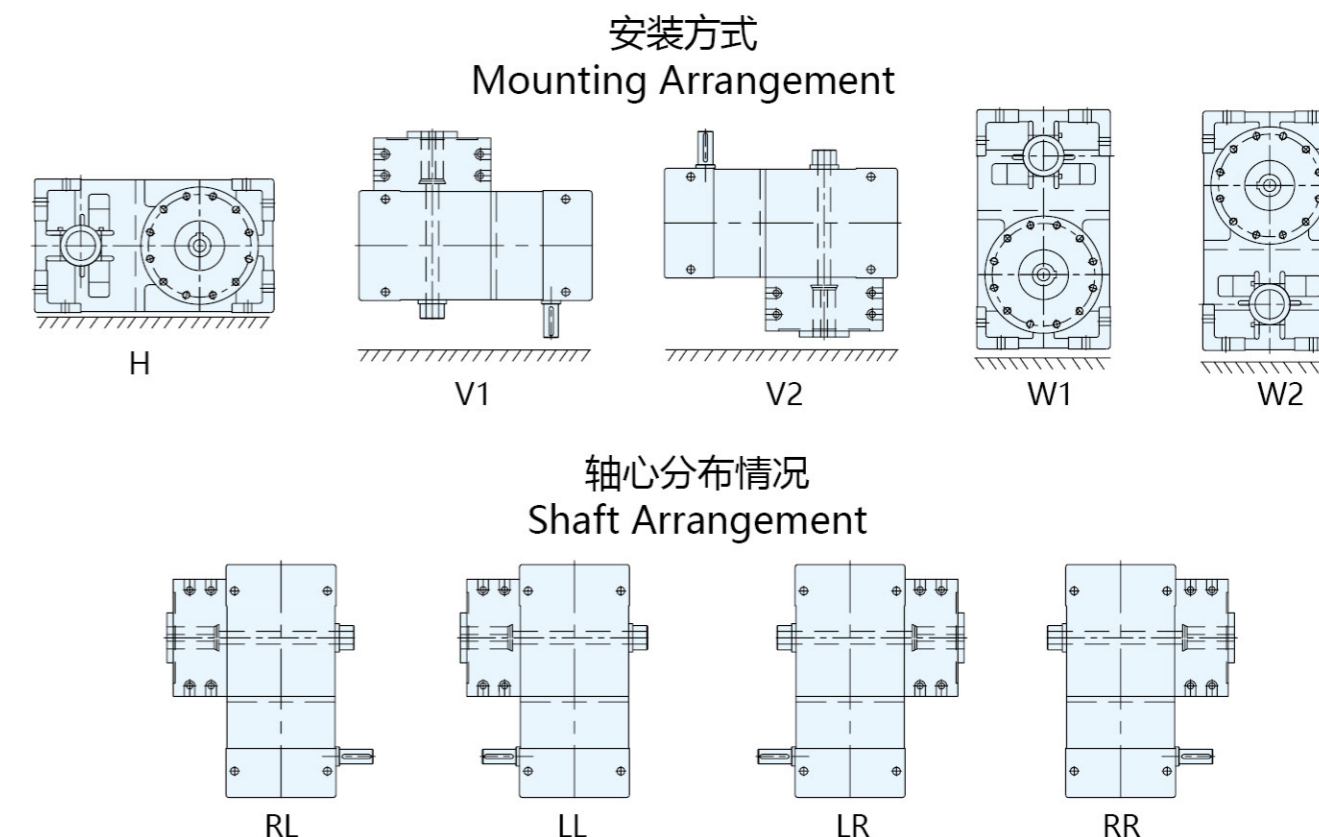
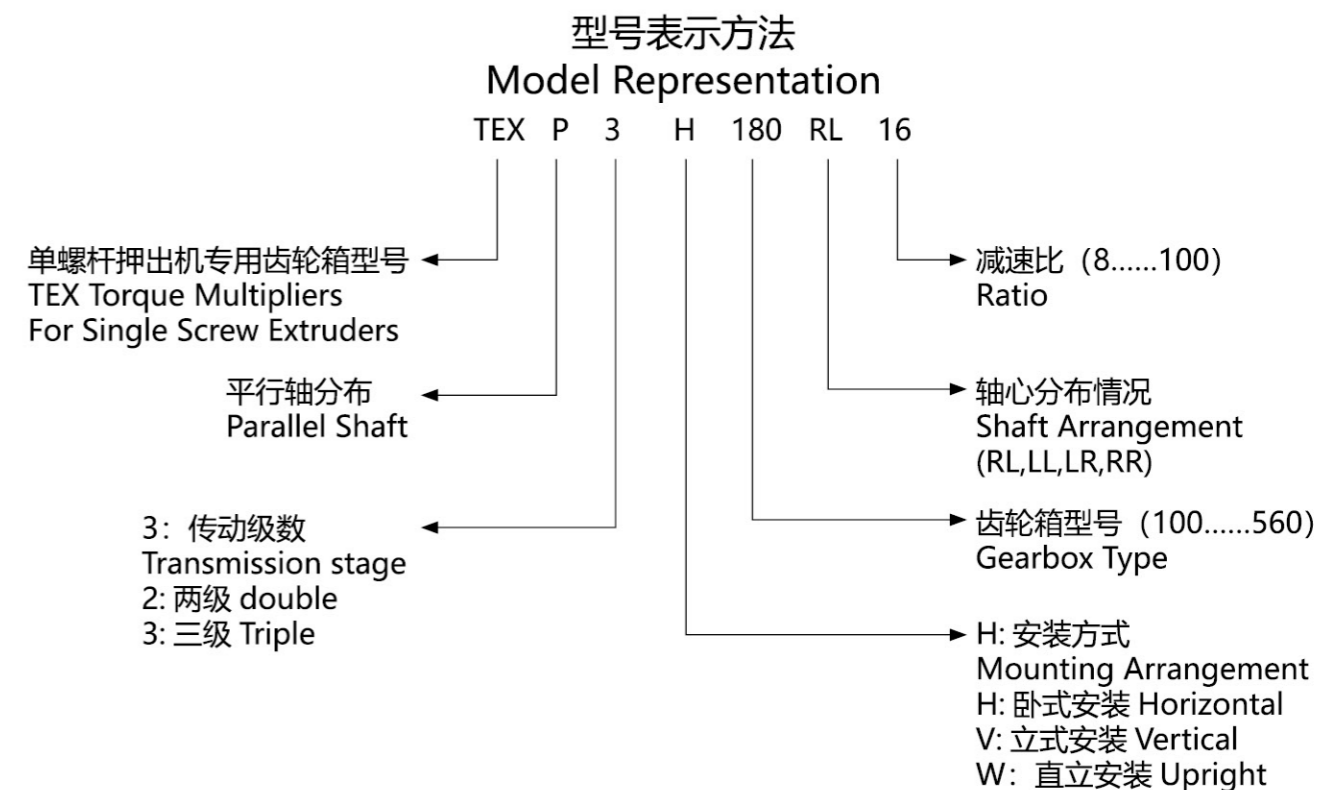
Do not hesitate to contact our Technical Dept. for any further information you may need.

SERVICE FACTOR

The transmittable power rates shown in this catalogue have been calculated considering a service factor=1(AGMA). For a correct dimensioning of the gearbox, we suggest when selecting the gearbox type to assume a service factor ≥ 1.5.

Recommended oil types 润滑油建议表

Type of lubricant 润滑油种类	Application 用途	Lubricant 润滑油			
		OIL 油品	AMBIENT TEMPERATURE 适用室温		
Mineral oil 矿物油	Reduction gearboxes 减速齿轮箱	ISO VG 220EP ISO VG 320EP	-15°C ~ +15°C +10°C ~ +40°C		
		Corresponding Lubricants 可替代之同等级润滑油			
		Type	Brand-name	Type	Brand-name
		MELLANA OIL BLASIA	IP AGIP	MOBIL GEAR 600XP OMALA EP	MOBIL SHELL



请注意: 齿轮箱若没有特别指明时，安装方式为 W1。
IMPORTANT: The gearboxes, if not specified differently, will be supplied mounting position W1.

Table with columns: Gr./Size, 100, 112, 125, 140, 160. Rows for sizes 6.3, 8, 10, 12.5, 16, 20, 25. Columns include n1, n2, MN, PN, Pt, NM, kW, Pt, NM, kW, Pt, NM, kW, Pt.

ATTENTION: Maximum input power at ambient temperature of 30°C. If a higher input power is required, please ask for forced cooling. The indicated PN is the nominal power calculated with factor SF(AGMA)=1. To calculate the maximum transmittable power please consider service factor SF(AGMA) ≥ 1,5. For input speeds higher than 2000 rpm please consult us.

请注意: 在室温 30°C时所能承受的最大热功率, 若热功率需求大于表列数据, 必须选用强制冷却系统。上述 PN (额定马力) 的计算方式是在额定转速下, 安全系数为 1 做考量, 计算最大传输马力时请以安全系数 1.5 做为考量, 若入力转速高于 2000 转时, 请与本公司联络。

Table with columns: Gr./Size, 180, 200, 225, 250, 280. Rows for sizes 6.3, 8, 10, 12.5, 16, 20, 25. Columns include n1, n2, MN, PN, Pt, NM, kW, Pt, NM, kW, Pt, NM, kW, Pt.

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n ₁ rpm	280					320				
	i	n ₂ rpm	MN Nm	PN kW	Pt kW	i	n ₂ rpm	MN Nm	PN kW	Pt kW
2000	6,3	317	23148	801	108	31,5	63	33310	233	108
1450		230	23755	596	108		46	34541	173,4	108
1000		159	23755	411	108		32	34551	119,6	108
700		111	23755	287.7	108		22	34541	83,7	108
2000	8	250	28839	801	108	40	50	33898	183,3	108
1450		181	29601	596	108		36	34769	136,3	108
1000		125	29601	411	108		25	34769	94	108
700		87	29601	287.7	108		17,5	34769	65,8	108
2000	10	200	32215	710	108	50	40	34066	152,6	108
1450		145	33046	528	108		29	34947	113,5	108
1000		100	33036	364	108		20	34957	78,3	108
700		70	33046	254.9	108		14	34947	54,8	108
2000	12,5	160	33116	612	108	63	32	34224	119,4	108
1450		116	33957	455	108		23	35115	88,8	108
1000		80	33957	313.8	108		16	35086	61,2	108
700		56	33967	219.7	108		11	35135	42,9	108
2000	16	125	33521	465	108	80	25	33541	89	108
1450		91	34403	346	108		18	34462	66,3	108
1000		62	34403	238.6	108		12,5	34442	45,7	108
700		44	34393	167	108		8,7	34452	32	108
2000	20	100	34373	371	108	100	20	32848	72,6	108
1450		72	35274	276	108		14,5	33700	54	108
1000		50	35264	190.3	108		10	33670	37,2	108
700		35	35264	133.2	108		7	33611	26	108
2000	25	80	33393	308	108	25	80	50045	437	139
1450		58	34244	229	108		58	51332	325	139
1000		40	34234	157.9	108		40	51302	224	139
700		28	34264	110.6	108		28	51332	156,9	139

ATTENTION:

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上述 PN (额定马力) 的计算方式是在额定转速下,安全系数为 1 做考量,计算最大传输马力时请以安全系数 1.5 做为考量,若入力转速高于 2000 转时,请与本公司联络。

n ₁ rpm	360					400				
	i	n ₂ rpm	MN Nm	PN kW	Pt kW	i	n ₂ rpm	MN Nm	PN kW	Pt kW
2000	6,3	317	39602	1460	170	31,5	63	70462	493	170
1450		230	40631	1086	170		46	73082	367	170
1000		159	40631	749	170		32	73052	253	170
700		111	40611	524	170		22	73013	177	170
2000	8	250	52549	1460	170	40	50	71874	382	170
1450		181	53915	1086	170		36	73706	284	170
1000		125	53915	749	170		25	73715	195,9	170
700		87	53886	524	170		17,5	73646	137	170
2000	10	200	66073	1460	170	50	40	70726	293	170
1450		145	67795	1086	170		29	72587	218	170
1000		100	67795	749	170		20	72567	150,3	170
700		70	67756	521	170		14	72557	105,2	170
2000	12,5	160	68647	1252	170	63	32	69419	245	170
1450		116	70409	931	170		23	71132	182	170
1000		80	70409	642	170		16	71122	125,5	170
700		56	70688	449	170		11	71161	87,9	170
2000	16	125	70775	956	170	80	25	69835	189	170
1450		91	72607	711	170		18	71656	140,6	170
1000		62	72557	490	170		12,5	71686	97	170
700		44	72557	343	170		8,7	71686	67,9	170
2000	20	100	68508	792	170	100	20	68092	154	170
1450		72	70270	589	170		14,5	69825	114,5	170
1000		50	70231	406	170		10	69854	79	170
700		35	70181	284	170		7	69854	55,3	170
2000	25	80	69251	601	170	25	80	96901	890	211
1450		58	71042	447	170		58	99416	662	211
1000		40	70983	308	170		40	99297	456	211
700		28	71042	215.8	170		28	99238	319	211

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n ₁ rpm	450					500														
	i	n ₂ rpm	MN Nm	PN kW	Pt kW	i	n ₂ rpm	MN Nm	PN kW	Pt kW										
2000	6,3	317	80337	2839	274	31,5	63	145472	1000	274	6,3	317	121807	4190	345	31,5	63	197804	1364	345
1450		230	81977	2100	274		46	149955	740	274		230	124293	3100	345		46	203900	1009	345
1000		159	81977	1448	274		32	149955	510	274		159	124293	2138	345		32	203900	696	345
700		111	81977	1014	274		22	149955	357	274		111	124293	1497	345		22	203900	487	345
2000	8	250	109920	2839	274	40	50	148188	785	274	8	250	163198	4190	345	40	50	201501	1072	345
1450		181	110217	2100	274		36	151213	581	274		181	166528	3100	345		36	205613	793	345
1000		125	110217	1448	274		25	151213	401	274		125	166528	2318	345		25	205613	547	345
700		87	110217	1014	274		17,5	151213	281	274		87	166528	1497	345		17,5	205613	383	345
2000	10	200	130181	2839	274	50	40	149238	607	274	10	200	193254	4121	345	50	40	199162	810	345
1450		145	132838	2100	274		29	152282	449	274		145	197198	3049	345		29	203227	599	345
1000		100	132838	1448	274		20	152282	310	274		100	197198	2103	345		20	203227	413	345
700		70	132838	1014	274		14	152282	217	274		70	197198	1472	345		14	203227	289	345
2000	12,5	160	140359	2287	274	63	32	149896	504	274	12,5	160	188122	3187	345	63	32	195427	678	345
1450		116	143223	1692	274		23	152955	373	274		116	191961	2358	345		23	199416	502	345
1000		80	44223	1167	274		16	152955	257	274		80	191961	1626	345		16	199416	346	345
700		56	143223	817	274		11	152955	180	274		56	191961	1138	345		11	199416	242	345
2000	16	125	145676	1951	274	80	25	147636	385	274	16	125	197504	2633	345	80	25	197164	505	345
1450		91	148649	1443	274		18	150648	285	274		91	201534	1948	345		18	201188	374	345
1000		62	148649	995	274		12,5	150648	197	274		62	201534	1343	345		12,5	201188	258	345
700		44	148649	697	274		8,7	150648	138	274		44	201534	940	345		8,7	201188	181	345
2000	20	100	149168	1614	274	100	20	144501	303	274	20	100	187821	1971	345	100	20	192187	401	345
1450		72	152213	1193	274		14,5	147451	224	274		72	191654	1458	345		14,5	196109	297	345
1000		50	152213	823	274		10	147451	155	274		50	191654	1005	345		10	196109	205	345
700		35	152213	576	274		7	147451	108	274		35	191654	704	345		7	196109	143	345
2000	25	80	142357	1208	274	25	80	194380	1637	345	25	80	194380	1637	345	25	80	300832	2482	448
1450		58	145263	894	274		58	198347	1211	345		58	198347	1211	345		58	306972	1837	448
1000		40	145263	617	274		40	198347	835	345		40	198347	835	345		40	306972	1267	448
700		28	145263	432	274		28	198347	585	345		28	198347	585	345		28	306972	887	448

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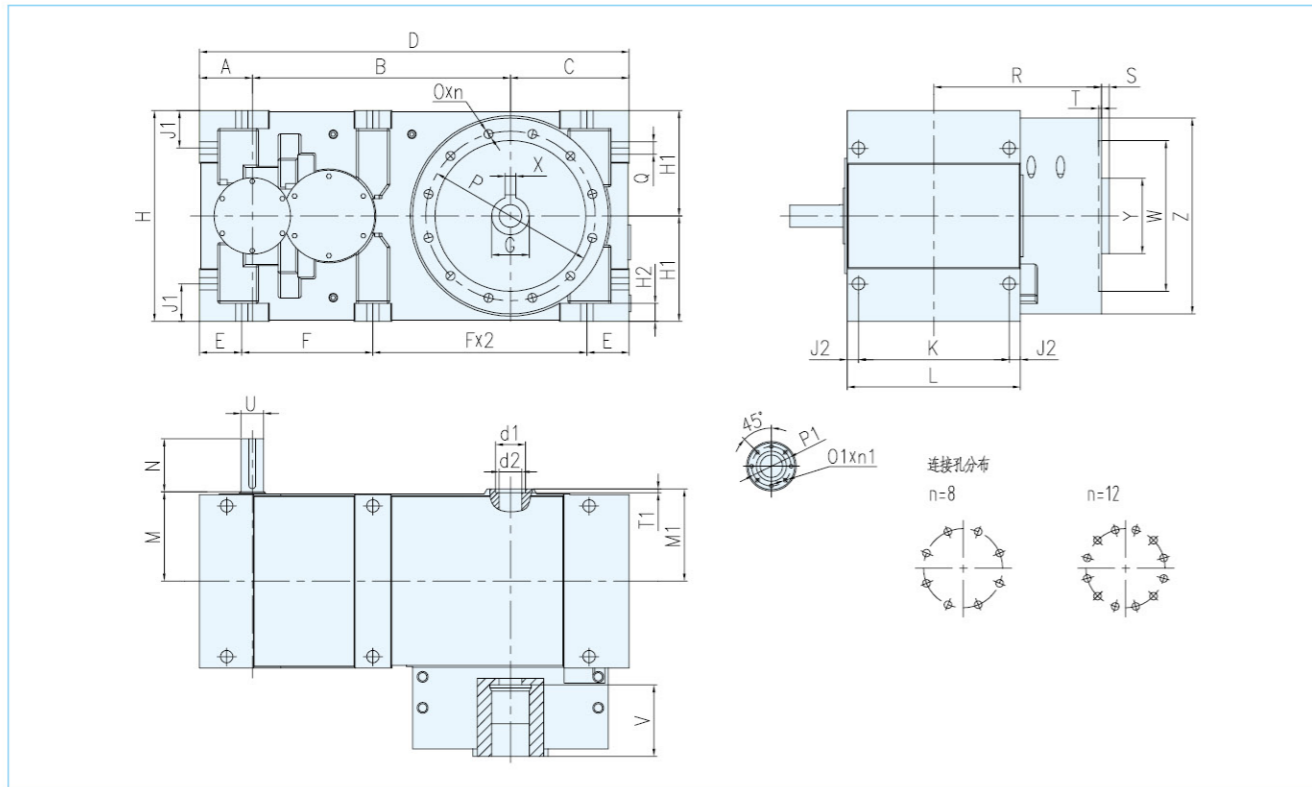
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n ₁ rpm	560									
	i	n ₂ rpm	MN Nm	PN kW	Pt kW					
2000	6,3	317	193604	6365	448	31,5	63	291726	1930	448
1450		230	197638	4710	448		46	300717	1428	448
1000		159	197638	3248	448		32	300717	985	448
700		111	197638	2274	448		22	300717	689	448
2000	8	250	241313	6365	448	40	50	303059	1557	448
1450		181	246256	4710	448		36	309243	1152	448
1000		125	246256	3248	448		25	309243	794	448
700		87	246256	2274	448		17,5	309243	556	448
2000	10	200	287590	5872	448	50	40	285132	1139	448
1450		145	293460	4345	448		29	290951	843	448
1000		100	293460	2997	448		20	290951	581	448
700		70	293460	2098	448		14	290951	407	448
2000	12,5	160	287039	5037,84	448	63	32	294539	988	448
1450		116	292896	3728	448		23	300550	731	448
1000		80	292896	2571	448		16	300550	504	448
700		56	292896	1800	448		11	300550	353	448
2000	16	125	296452	3793	448	80	25	288786	735	448
1450		91	302501	2807	448		18	294679	544	448
1000		62	302501	1936	448		12,5	294679	375	448
700		44	302501	1355	448		8,7	294679	263	448
2000	20	100	288402	3154	448	100	20	273348	564	448
1450		72	294287	2334	448		14,5	278927	417	448
1000		50	294287	1610	448		10	278927	288	448
700		35	294287	1127	448		7	278927	201	448
2000	25	80	300832	2482	448	25	80	300832	2482	448
1450		58	306972	1837	448		58	306972	1837	448
1000		40	306972	1267	448		40	306972	1267	448
700		28	306972	887	448		28	306972	887	448

ATTENTION:
 • Maximum input power at ambient temperature of 30. If a higher input power is required, please ask for forced cooling.
 The indicated PN is the nominal power calculated with factor SF(AGMA)=1. To calculate the maximum transmittable power please consider service factor SF(AGMA) ≥ 1,5. For input speeds higher than 2000 rpm please consult us.

请注意:
 • 在室温 30°C 时所能承受的最大热功率, 若热功率需求大于表列数据, 必须选用强制冷却系统。
 上述 PN (额定马力) 的计算方式是在额定转速下, 安全系数为 1 做考量, 计算最大传输马力时请以安全系数 1.5 做为考量, 若输入转速高于 2000 转时, 请与本公司联络。

TEX-P3 齿轮箱外观尺寸表
TEX-P3 Overall Dimensions



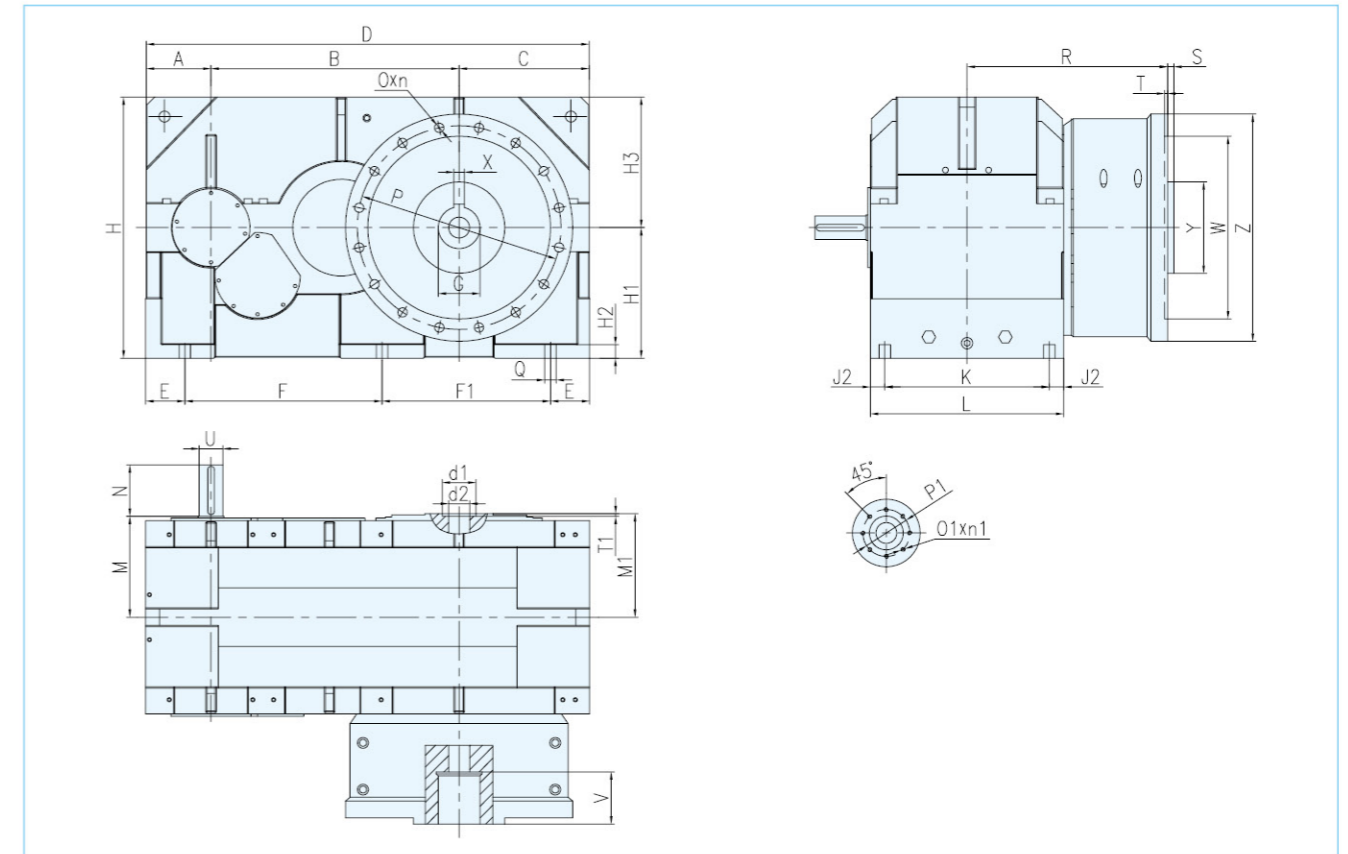
Size/ 型号	A	B	C	D	d1	d2	E	F	G	H	H1	H2	J1	J2	M	M1	P	P1	S	T1	V
112	63	273	125	461	22	19	46	123	32	224	112	16	42	18	106	106	170	35	8	8	90
125	63	305	140	508	28	24	50	136	38	250	125	17	45	17	114	113	205	42	8	8	100
140	70	342	160	572	30	27	56.5	153	42	280	140	18	48	18	125	124	230	45	8	10	110
160	80	385	180	645	32	29	63	173	50	320	160	21	50	20.5	142	140	260	50	17	10	130
180	90	432	200	722	40	34	70	194	60	360	180	25	60	23	158	157	300	62	17	10	140
200	100	485	225	810	50	44	81	216	70	400	200	31	70	25	176	180	330	72	18	10	150
225	112	545	250	907	60	55	90.5	242	80	450	225	36	80	22.5	192	193	350	82	18	10	160
250	125	610	280	1015	70	55	101	271	90	500	250	40	90	26	216	217	400	95	20	10	170
280	140	685	315	1140	80	60	112.5	305	100	560	280	48	100	30	242	245	450	105	20	10	190
320	160	770	355	1285	90	60	125	345	110	630	315	54	112	35	273	275	500	115	20	10	200
360	180	865	400	1445	100	80	140.5	388	125	710	355	55	125	40	302	307	600	140	24	10	210
400	200	970	450	1620	110	80	160.5	433	140	800	400	60	140	45	340	345	680	150	24	10	220

Size/ 型号	K	L	N	N	n	n1	O	O1	Q	R	T	U	U	W	X	Y	Z	Thrust Bearing	Weight/ kg	Oil/kg
112	160	196	50	45	8	6	M12	M5	14	180	5	22	19	150	10	70	200	29412E	82	4,2
125	180	214	56	50	8	6	M12	M6	16	205	5	24	22	180	10	80	230	29415E	122	5,4
140	200	236	63	56	8	6	M12	M6	18	230	5	28	24	200	12	90	260	29417E	161	7
160	225	266	70	63	8	6	M16	M8	20	260	6	32	28	230	14	110	300	29420E	253	9,5
180	250	296	80	70	8	6	M20	M10	22	290	6	35	32	260	18	140	350	29424E	334	15
200	280	330	90	80	8	6	M20	M10	24	320	6	40	35	290	20	160	380	29428E	485	30
225	315	360	100	90	12	6	M20	M10	27	355	6	45	40	310	22	170	400	29430E	655	26
250	355	407	112	100	12	6	M24	M10	30	405	8	50	45	365	25	190	450	29434E	910	48
280	400	460	125	112	12	8	M24	M10	33	445	8	55	50	400	28	200	520	29436E	1350	60
320	450	520	140	125	12	8	M24	M12	36	490	8	60	55	450	28	210	600	29440E	1900	90
360	500	580	160	140	12	8	M30	M12	39	560	10	70	60	520	32	280	680	29452E	2800	135
400	560	650	180	160	12	8	M36	M16	42	640	10	80	70	600	36	300	750	29456E	3900	150

ATTENTION: the weights have to be considered as a guideline and may vary according to the reduction ratio and the accessories required.
The oil quantity refers to gearboxes in W1 mounting position and with splash lubrication. The quantity varies according to the mounting position and decreases if the lubrication is of the forced type when a pump or a motor-driven pump is used.

请注意：上述重量为参考数据，会因为减速比和其他所需配备之不同而改变。
表列之油量是之齿轮箱为 W1 落地方向与溅式润滑系统为基准，其他落地方向所需的油量可依方向的不同而改变，也可因强制润滑使用泵浦或马达泵浦而减少。

TEX-P3 齿轮箱外观尺寸表
TEX-P3 Overall Dimensions



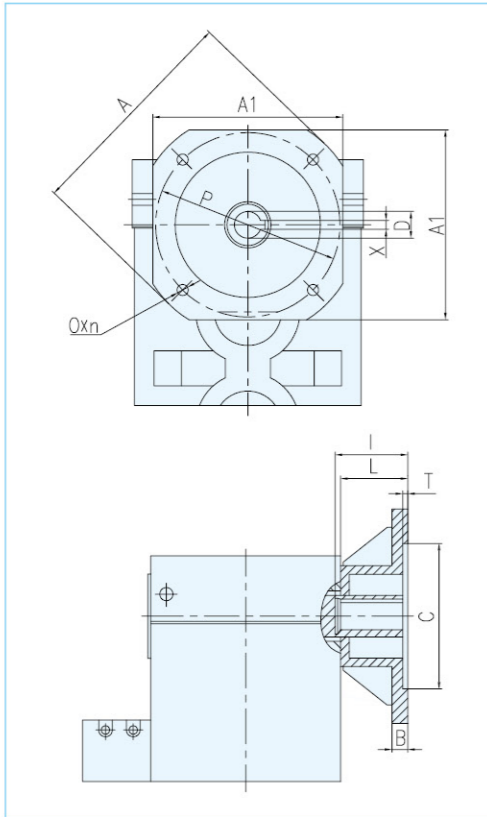
Size/ 型号	A	B	C	D	d1	d2	E	F	F1	H	H1	H2	H3	H7	J2	M	M1	P	P1	S	T1	V
450	250	950	500	1700	130	80	150	755	645	1000	500	54	450	160	55	383	397	780	180	24	10	200
500	280	1060	560	1900	150	80	185	775	755	1120	560	60	500	200	40	430	455	780	200	24	10	250
560	280	1190	600	2070	180	120	150	885	885	1190	630	68	560	250	50	482	521	800	220	50	10	320

Size/ 型号	K	L	n	n1	N	N	O	O1	Q	R	T	U	U	W	X	Y	Z	Thrust Bearing	Weight/ kg	Oil/kg
450	630	740	16	8	200	180	M36	M16	44	768	12	90	80	700	40	350	870	29468E	5600	200
500	680	760	16	8	225	200	M36	M16	44	778	12	100	90	700	40	350	870	29468E	6800	320
560	780	880	16	8	225	225	M42	M16	44	847	12	110	100	800	56	375	910	29480E	8910	400

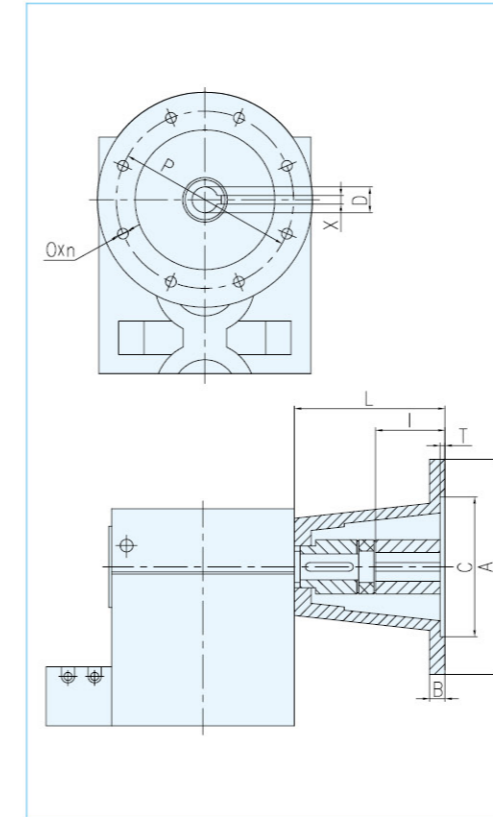
ATTENTION: Bigger thrust bearings can be supplied.
请注意：我们可以提供更大的止推轴承。

ATTENTION: the weights have to be considered as a guideline and may vary according to the reduction ratio and the accessories required.
The oil quantity refers to gearboxes in W1 mounting position and with splash lubrication. The quantity varies according to the mounting position and decreases if the lubrication is of the forced type when a pump or a motor-driven pump is used.

请注意：上述重量为参考数据，会因为减速比和其他所需配备之不同而改变。
表列之油量是之齿轮箱为 W1 落地方向与溅式润滑系统为基准，其他落地方向所需的油量可依方向的不同而改变，也可因强制润滑使用泵浦或马达泵浦而减少。



Type 型式	Overall dimensions 外观尺寸表							Direct flange 连结法兰			
	A	A1	B	C	T	Oxn	P	D	I	L	X
F 200×24	200	-	10	130	4,5	M10×4	165	24	50	60	8
F 200×28								28	60	60	8
F 250×28	250	200	12	180	5	M12×4	215	28	60	65	8
F 250×32								32	80	70	10
F 300×38	300	260	14	230	5	M12×4	265	38	80	70	10
F 300×42								42	110	70	12
F 350×42								42	110		12
F 350×48	350	270	15	250	6	M16×4	300	48	110	75	14
F 350×55								55	110		16
F 400×55								55	110		16
F 400×60	400	320	16	300	6	M16×4	350	60	140	80	18
F 400×65								65	140		18
F 450×60								60	140		18
F 450×65								65	140		18
F 450×70	450	410	18	350	8	M16×8	400	70	140	100	20
F 450×75								75	140		20
F 550×65								65	140		18
F 550×70								70	140		20
F 550×75	550	-	20	450	8	M16×8	500	75	140	120	20
F 550×80								80	170		22
F 660×80	660	-	24	550	8	M20×8	600	80	170	140	22
F 800×100	880	-	28	680	9	M22×8	740	100	200	160	28



Type 型式	Overall dimensions 外观尺寸表						Direct flange 连结法兰			
	A	B	C	T	Oxn	P	D	I	L	X
C 200×24	200	10	130	4,5	M10×4	165	24	50	140	8
C 200×28							28	60	140	8
C 250×28	250	12	180	5	M12×4	215	28	60	170	8
C 250×32							32	80	170	10
C 300×38	300	14	230	5	M12×4	265	38	80	215	10
C 300×42							42	110	215	12
C 350×42							42	110		12
C 350×48	350	15	250	6	M16×4	300	48	110	215	14
C 350×55							55	110		16
C 400×55							55	110	(245)	16
C 400×60	400	16	300	6	M16×4	350	60	140	280	18
C 400×65							65	140	(220)	18
C 450×60							60	140		18
C 450×65							65	140	(260)	18
C 450×70	450	18	350	8	M16×8	400	70	140	290	20
C 450×75							75	140	327	20
C 550×65							65	140		18
C 550×70							70	140	(305)	20
C 550×75	550	20	450	8	M16×8	500	75	140	362	20
C 550×80							80	170		22
C 660×80	660	24	550	8	M20×8	600	80	170	362	22
C 800×100	800	28	680	9	M22×8	740	-	-	-	-

POSSIBLE COMBINATIONS
各型号齿轮箱与马达法兰、输入轴之组合

Type 型式	Gearboxes TEX-P2 TEX-P2 齿轮箱										Gearboxes TEX-P3 TEX-P3 齿轮箱												
	100	112	125	140	160	180	200	225	250	280	320	360	112	125	140	160	180	200	225	250	280	320	360
F 200×24	x	x											x										
F 200×28	x	x	x										x	x									
F 250×28	x	x	x										x	x	x								
F 250×32			x	x									x	x	x								
F 300×38			x	x	x								x	x	x								
F 300×42			x	x									x	x	x	x							
F 350×42			x	x	x								x	x	x								
F 350×48			x	x	x								x	x	x								
F 350×55			x	x	x								x	x									
F 400×55			x	x	x	x	x						x	x	x	x	x						
F 400×60			x	x	x								x	x	x	x							
F 400×65			x	x									x	x	x	x							
F 450×60			x	x	x								x	x	x	x							
F 450×65			x	x									x	x	x								
F 450×70			x	x									x	x	x								
F 450×75			x	x									x	x									
F 550×65			x	x	x								x	x	x								
F 550×70			x	x	x								x	x	x								
F 550×75			x	x	x								x	x	x								
F 550×80			x	x	x								x	x	x								
F 660×80			x	x									x	x									
F 800×100			x										x										

POSSIBLE COMBINATIONS
各型号齿轮箱与联轴器、联接座之组合

Type 型式	Gearboxes TEX-P2 TEX-P2 齿轮箱										Gearboxes TEX-P3 TEX-P3 齿轮箱												
	100	112	125	140	160	180	200	225	250	280	320	360	112	125	140	160	180	200	225	250	280	320	360
C 200×24	x	x											x										
C 200×28	x	x											x										
C 250×28	x	x	x										x	x									
C 250×32	x	x	x										x	x	x								
C 300×38	x	x	x	x									x	x	x	x							
C 300×42			x	x	x								x	x	x	x							
C 350×42			x	x	x	x							x	x	x	x							
C 350×48			x	x	x	x							x	x	x	x							
C 350×55			x	x	x	x	x						x	x	x	x							
C 400×55			x	x	x	x	x	x					x	x	x	x	x	x	x	x	x	x	x
C 400×60			x	x	x	x	x						x	x	x	x							
C 400×65			x	x	x	x							x	x	x	x							
C 450×60			x	x	x	x							x	x	x	x							
C 450×65			x	x	x	x							x	x	x	x							
C 450×70			x	x	x	x							x	x	x	x							
C 450×75			x	x	x	x	x						x	x	x	x	x						
C 550×65			x	x	x	x	x						x	x	x	x							
C 550×70			x	x	x	x	x						x	x	x	x							
C 550×75			x	x	x	x	x						x	x	x	x							
C 550×80			x	x	x	x							x	x	x	x							
C 660×80			x	x									x	x									
C 800×100			x										x										

润滑系统

所有 TEX 系列的齿轮箱已经发展到可让 H 安装方式为溅式润滑。

这种构造可以让所夺的轴承都得到润滑，包括齿轮箱的径向轴承和轴向止推轴承。

至于其他的落地方式，建议使用泵浦（或者马达泵浦）的强制润滑系统。

请根据下表，依照齿轮箱的型号和落地方式来选择适当的润滑系统。

Type 型号		100	112	125	140	160	180	200	225	250	280	320	350	400	450
安装方式 Mounting Arrangement	H	S	S	S	S	S	S	S	S	S	S	S	MP	MP	MP
	W1	S	S	S	S	P	P	P	P	P	P	P	MP	MP	MP
	W2	S	S	S	S	P	P	P	P	P	P	P	MP	MP	MP
	V1	S	S	P	P	P	P	P	P	P	P	P	MP	MP	MP
	V2	S	S	P	P	P	P	P	P	P	P	P	MP	MP	MP

S= Splash lubrication P=Pump MP= motor pump S= 溅式润滑 P= 泵浦 MP= 马达泵浦

ATTENTION:

This chart applies only when there are no thermal power limitations! These limitations may require the use of a forced lubrication with cooling.

LUBRICATION

The gearboxes of the TEX series have been developed to enable H mounting only with splash lubrication.

The construction (in this position) permits a perfect lubrication of all bearingsk both of the gearbox and of the axial thrust bearing.

For the other mounting positions, a forced lubrication system using a pump (or electric pump) is recommended.

Here in the following you find a chart about the recommended lubrication system according to the gearbox size and to the mounting position.

请注意:

上表只能适用在没有超出额定热功率的齿轮箱，若超出额定热功率时需要选购强制润滑及冷却系统。

水冷却系统

当齿轮箱的热功率值（请参考目录）比所使用的马力还低时，则必须加装冷却系统。

以下是不同型式的水冷却系统。

1. 内部冷却循环管

最简单和最经济的冷却系统是内部冷却循环管。

这是一条细铜导管，装置在齿轮箱的内部。

特点：供水在 20°C，输送量在 10-30 公升 / 每分钟，压力 2-8 BAR，客户可依附表所示的管径以平滑的金属管连接。

WATER COOLING

For the gearboxes with a lower thermal dissipation (as to the catalog) than the applied mechanical power, a cooling system must be provided. Here in the following you find some water cooling systems.

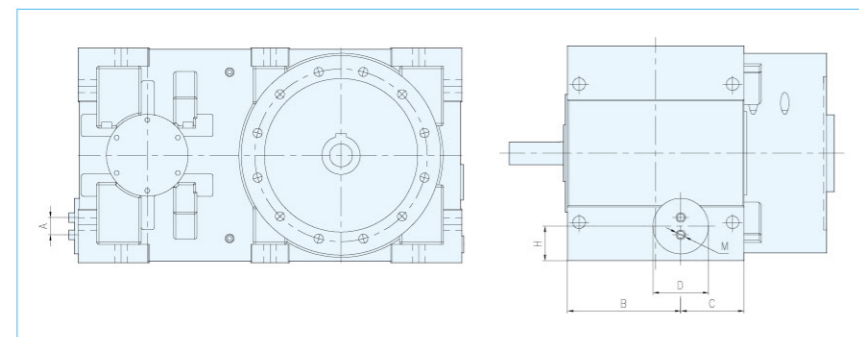
1. INTERNAL COOLING COIL

The simplest and most economical cooling system is the internal cooling coil.

It is a finned copper pipe, mounted inside the gearbox.

Features: Water supply at 20°C, Delivery rate 10/30 l/min, Pressure 2-8 bar.

The connection must be carried by the customer with a smooth meatal pipe of a diameter B as shown in the adjacent chart.



Size	A	M	H	∅D	B	C
140	40	1/2"	58	115	145	91
160	40	1/2"	65	115	160	106
180	40	1/2"	70	115	176	120
200	40	1/2"	70	115	195	135
225	40	1/2"	74	115	214	146
250	40	1/2"	76	115	247	160
280	45	3/4"	90	145	295	165

2. 强制冷却与润滑系统

有时我们必须消散大量的热量 (kacI)，因此必须使用泵浦（或是马达泵浦）和热交换器。

强化热量消散相关的主要参数有：

- 冷却水导入时的水温
- 每分钟的水量
- 油压帮浦每分钟的送油量
- 热交换器的尺寸

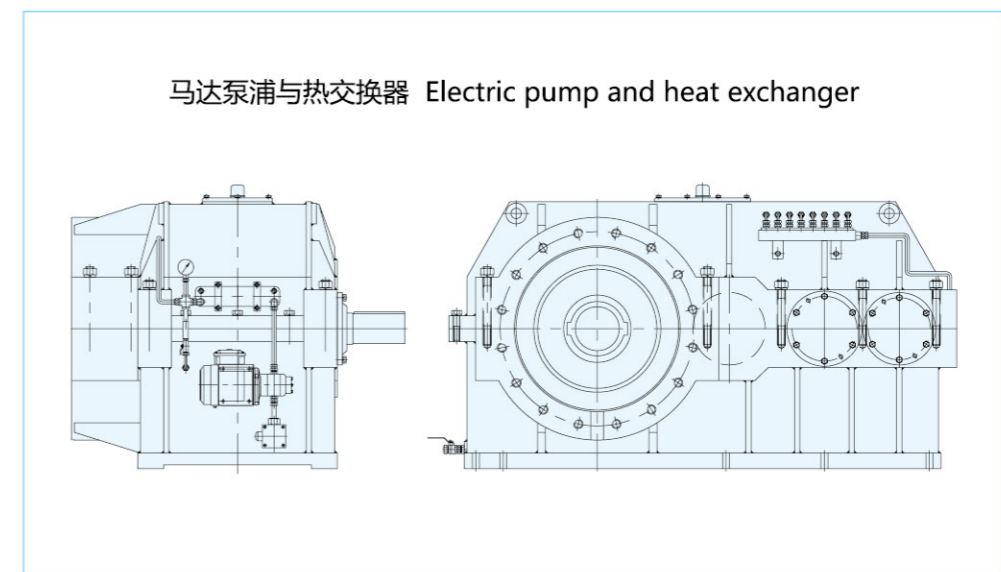
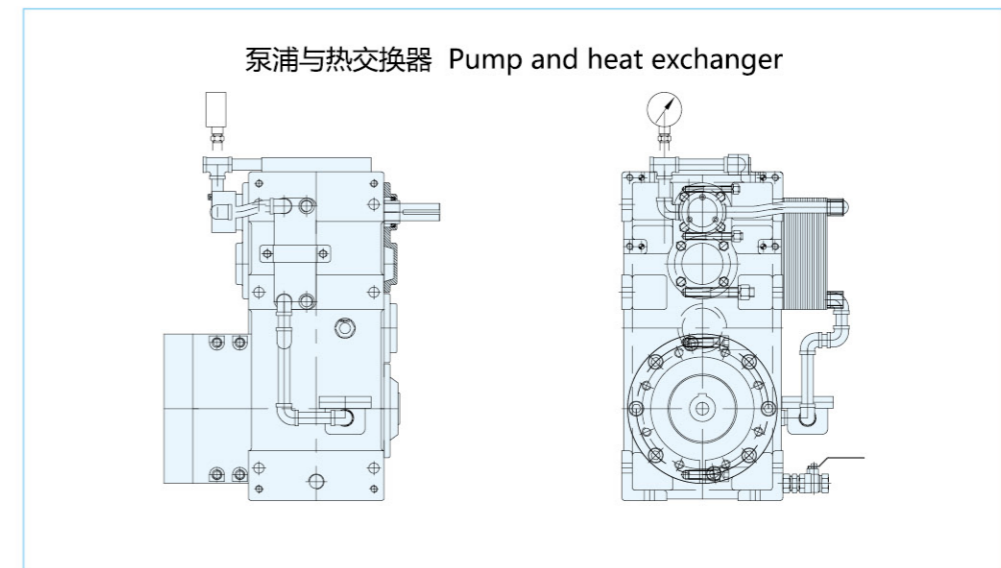
对上述任何一项数据做调整即可解决现有的热功率问题。这是很有效率的方式，且可满足大多数不同的需求。请与我们的技术部门联系选购合适的帮浦（或马达帮浦）与热交换器的配置。

2. Forced cooling and lubrication systems

Sometimes a large heat quantity (kcal) must be dissipated. For this purpose, a pump (or an electric pump) and an external heat-exchanger must be used. The main parameters for increasing the heat dissipation are as follows:

- Water intake temperature
- water quantity per minute
- Delivery rate of oil pump per minute
- Size of the heat exchanger

Any intervention on these parameters can resolve the existing thermal problems. Such solution may be very efficient and satisfy the most different requirements. Please consult our Technical Dept. for a rational configuration of the pump (electric pump) and of the heat exchanger.



3. 全套配备

这套完整冷却系统是适合用在大型齿轮箱,因为它有不同的组件和配备。

主要的配件有:

- 入油处过滤器
- 马达泵浦附分路循环管
- 入油处的过滤筒
- 热交换器
- 压力开关
- 压力计
- 流量调节阀
- 流量视窗

润滑油数据

- 表定值为入力转速 2000rpm, 落地方向为 H/W1.
- 在 W2 的落地方式情况下, 润滑系统必须选择更大一级。
- 润滑系统 P1 和 P2 是较简易的规格。

3.COMPLETE UNIT

This complete cooling system is suitable for big gearboxes as it is equipped with different component and accessories.

The main components are:

- Intake filter
- Electric pump with bypass cycle
- Filter cartridge at intake side
- Heat exchanger
- Min and max pressure switch
- Pressure gauge
- Regulation valves
- Flow sight-glasses

LUBRICATION DATA

- The indicated values are valid up to 2000 rpm input speed, mounting position H/W1.
- In case of W2 mounting position, the lube unit has to be one size bigger.
- Lube unit P1 and P2 are simplified.

Gearbox Size 型号	Cooling capacity 冷却功率					
	TEX-P2			TEX-P3		
	Low capacity 低功率	standard 标准功率	High capacity 高功率	Low capacity 低功率	standard 标准功率	High capacity 高功率
200	P1(1kW)	P2(2.8kW)	P2(2.8kW)	P1(1kW)	P2(2.8kW)	P2(2.8kW)
225	P1(1kW)	P2(2.8kW)	P3(5kW)	P2(2.8kW)	P3(5kW)	P4(8kW)
250	P2(2.8kW)	P3(5kW)	P4(8kW)	P3(5kW)	P4(8kW)	P5(17kW)
280	P3(5kW)	P4(8kW)	P5(17kW)	P4(8kW)	P5(17kW)	P5(17kW)
320	P4(8kW)	P5(17kW)	P5(17kW)	P4(8kW)	P5(17kW)	P5(17kW)
360	P4(8kW)	P5(17kW)	P6(24kW)	P5(17kW)	P6(24kW)	P6(24kW)
400	P5(17kW)	P6(24kW)	P7(30kW)	P6(24kW)	P7(30kW)	P8(43kW)
450	P6(24kW)	P7(30kW)	P8(43kW)	P7(30kW)	P8(43kW)	P8(43kW)

	TEX-P2	TEX-P3
Low capacity 低功率	i=22,5+28	i=35.5+63
standard 标准功率	i=10+20	i=16+31.5
High capacity 高功率	i=6.3+9	i=6.3+14

炼胶机专用齿轮箱

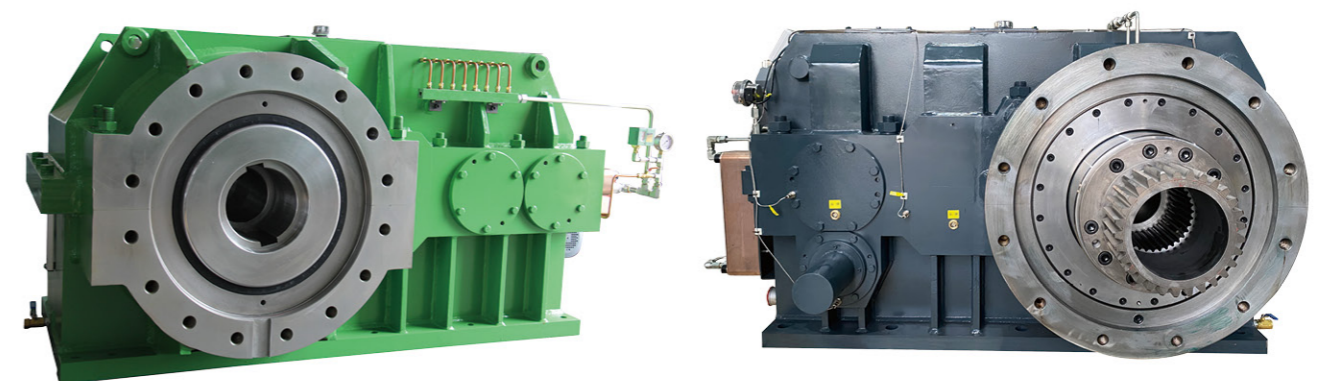
Gearbox for rubber mixing mill

炼胶机专用齿轮箱, 是高精度重负载硬齿面齿轮箱。主齿轮箱采用平行圆柱齿轮减速的传动形式。输入轴通过联轴器与电机轴相联, 由电机驱动, 经过齿轮减速和两输出轴之间齿轮的减速与功率分流, 再通过联轴器把动力传递给密炼机或开炼机转子轴, 带动其转子进行炼胶。

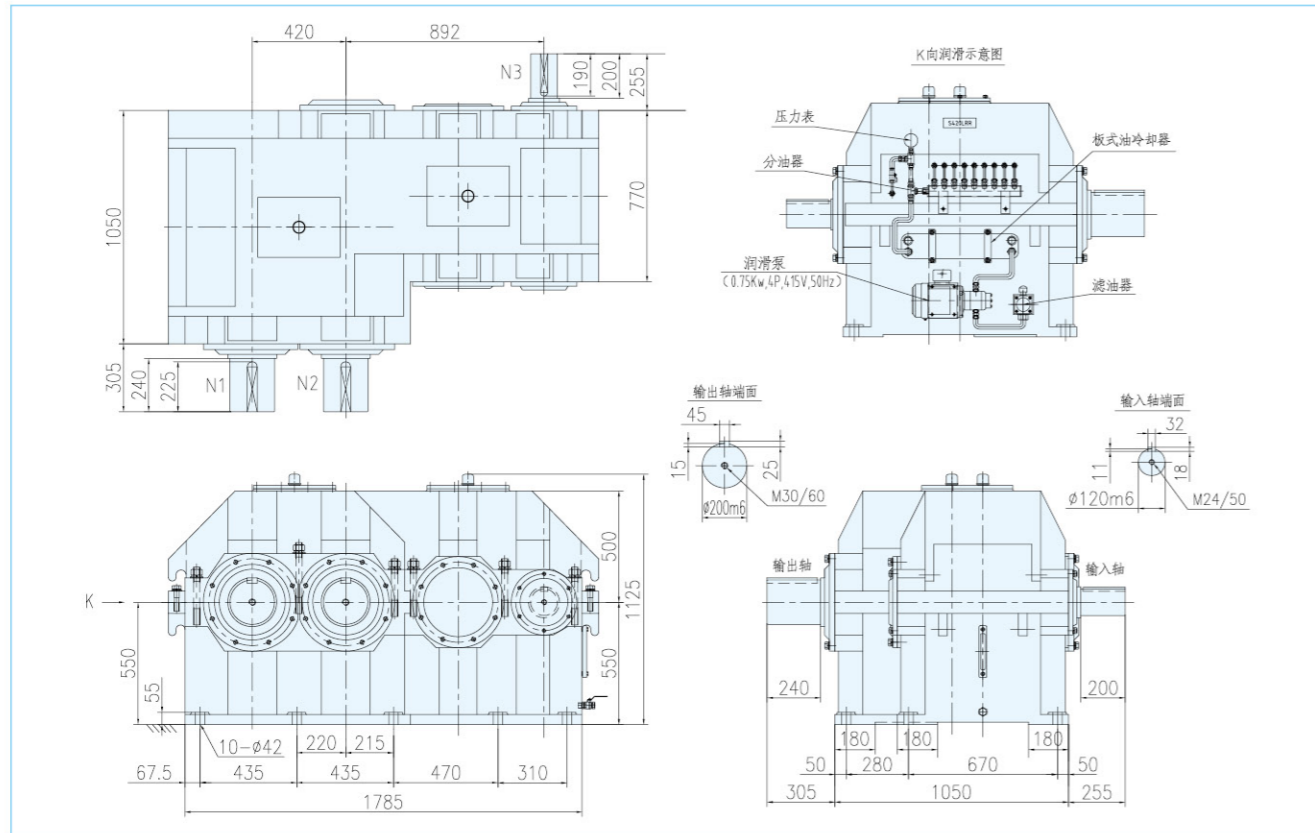
齿轮箱采用渐开线斜齿轮和滚动轴承, 输入和输出密封结构采用油封和机械密封相结合的密封形式, 保证密封安全可靠。润滑系统采用强制喷油润滑方式, 小规格齿轮箱配有安装在齿轮箱箱体上的简易润滑装置, 外观简洁美观, 实用性强; 大规格齿轮箱配独立稀油站润滑。

The gearbox is a kind of high precision, heavy duty and tooth-flank hardened product matched for gearbox. For this gearbox, we adopt paralleled cylindrical gear to perform speed reducing. Through flexible coupling, the input shaft is connected to the motor shaft. Drove by the motor, reduced by parallel shafts and the gears between two output shafts and power dividing. The power now has been transmitted to rotor shaft of mixer by the crown coupling for the two output shafts separately. The two rotor shafts of the mixer refine rubber.

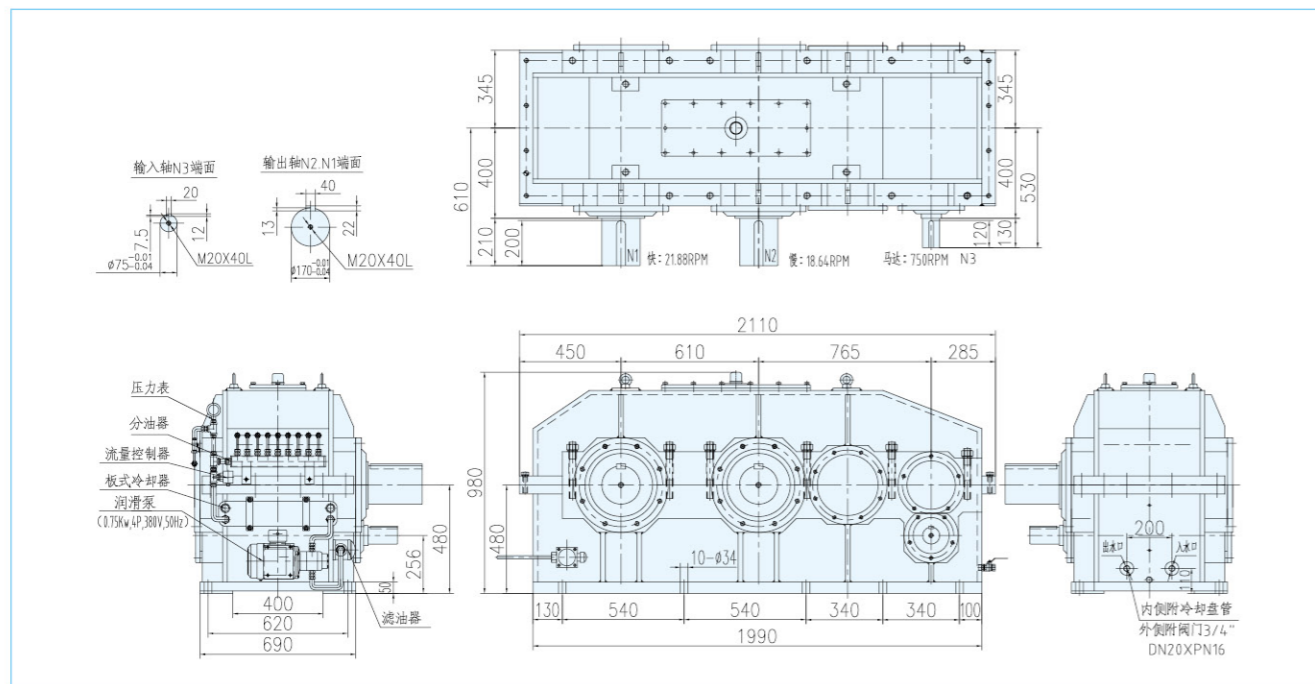
Gears in this gearbox are involutes helix gears. All supporting bearings are rolling bearing. The input and output shafts are sealed by seals together with mechanical parts to realize safe and reliable sealing. We adopt separate lubrication system, the equipment must be forcedly lubricated, the lubrication system may be erected as a separate oil unite or be installed outside the gear case. Simple lubrication device is installed outside the gear case, which provide separate pump and mainly be applied for small specification gear box, external appearance of this kind of equipment is beauty and succinct. All the parts of the separate lubrication unite are assembled together, the pipe is used for connected the gearbox with the lubrication unite, which mainly be applied for large specification gear box.



TRANSCYKO®
炼胶机专用齿轮箱
Gearbox for rubber mixing mill

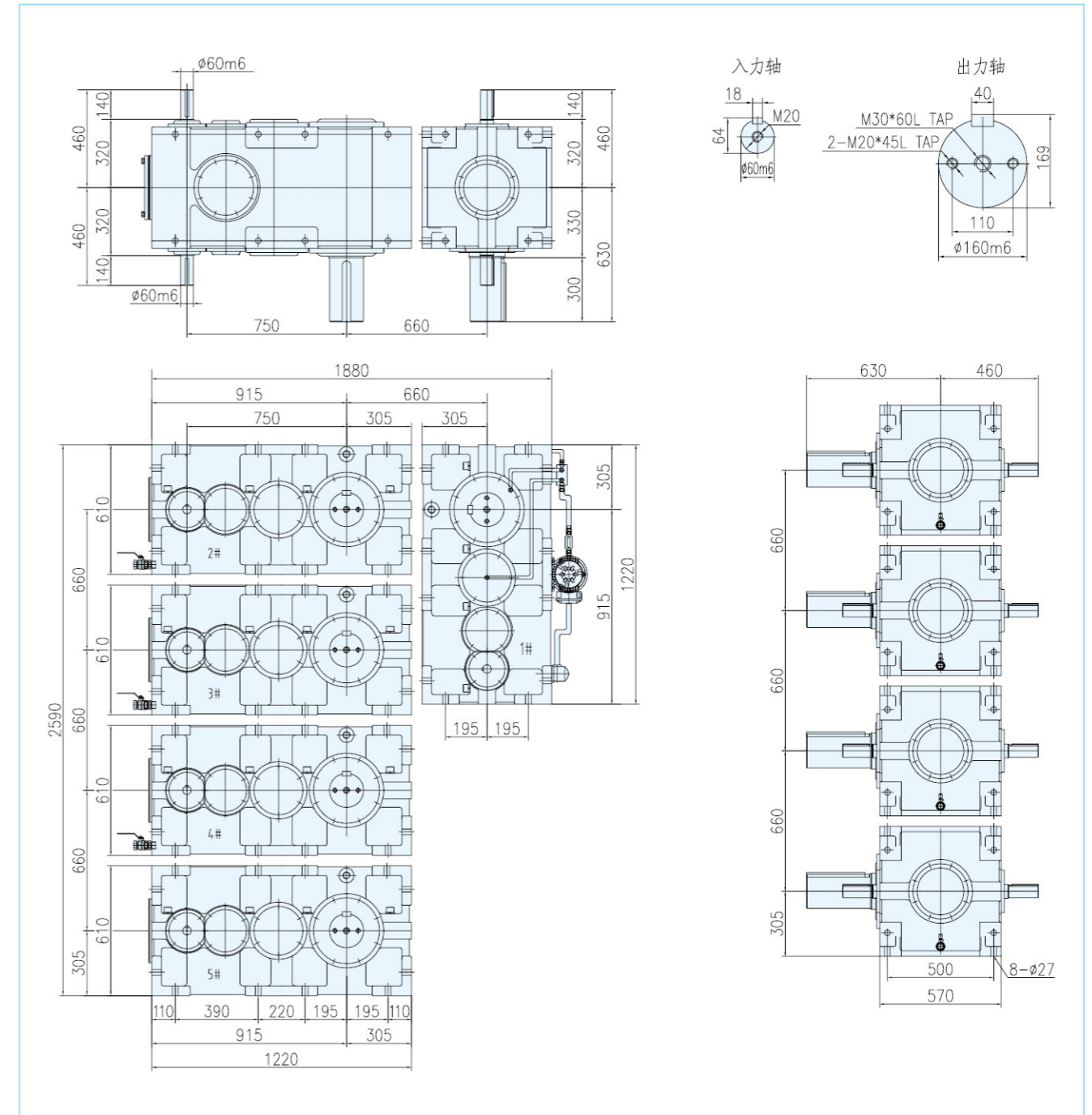


输入功率	入力轴 N3 转速	轴 N2 输出转速 / 实际速比	轴 N1 输出转速 / 实际速比
AC 350HPx10Px415Vx50Hz	600RPM	45.84RPM(i=13.09)	39.66RPM(i=15.13)

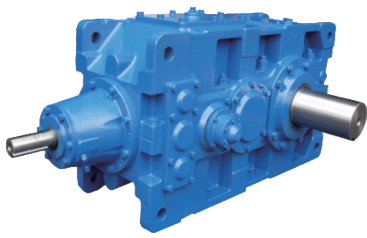


输入功率	入力轴 N3 转速	轴 N2 输出转速 / 实际速比	轴 N1 输出转速 / 实际速比
AC 150HPx8Px380Vx50Hz	750RPM	21.88RPM(i=34.28)	18.64RPM(i=40.24)

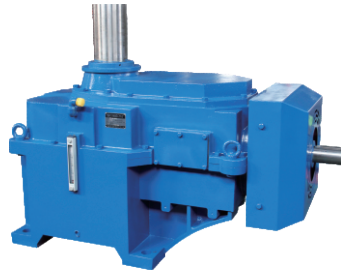
TRANSCYKO®
压延机专用齿轮箱
Gearbox for rolling machine



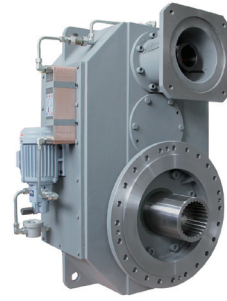
机号	1#	2#	3#	4#	5#
电机转速	1500rpm	1500rpm	1500rpm	1500rpm	1500rpm
电机功率	75kw	110kw	110kw	110kw	75kw
减速比	72	51.8	51.8	51.8	51.8
机械额定功率	148kw	219kw	219kw	219kw	219kw
热功率	164kw	176kw	176kw	176kw	176kw
使用系数	2.8	2	2	2	2



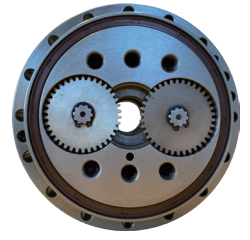
直交齿轮箱TSG系列
Right angle gearbox



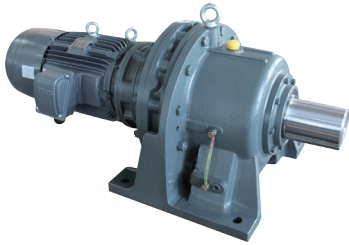
冷却水塔专用齿轮箱
TCT系列
Gearbox TCT series
for Cooling Tower



注塑机TIN系列
Gearbox TIN series



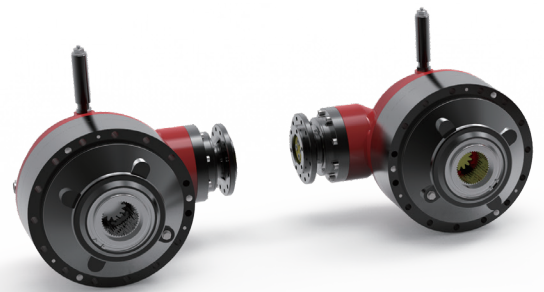
机器人关节用RV减速机
RV Gearbox for robot



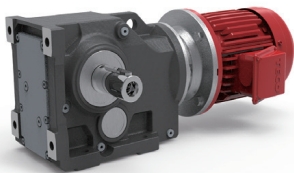
摆线减速机
Cycloidal Speed Reducer



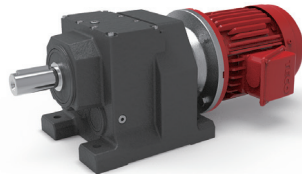
行星减速机
Planetary Speed Reducer



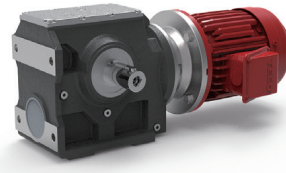
水泥搅拌齿轮箱
Concrete mixture drive



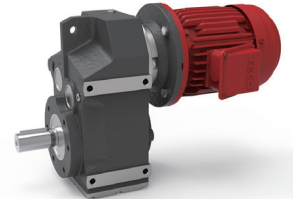
TK斜齿轮
伞齿轮减速电机
TK Helical
Bevel Geared Motor



TR斜齿轮
减速电机
TR Helical
Geared Motor



TS斜齿轮
蜗轮蜗杆减速电机
TS Helical
Worm Geared Motor



TF平行轴
斜齿轮减速电机
TF Parallel Shaft
Helical Geared Motor

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